Installation:

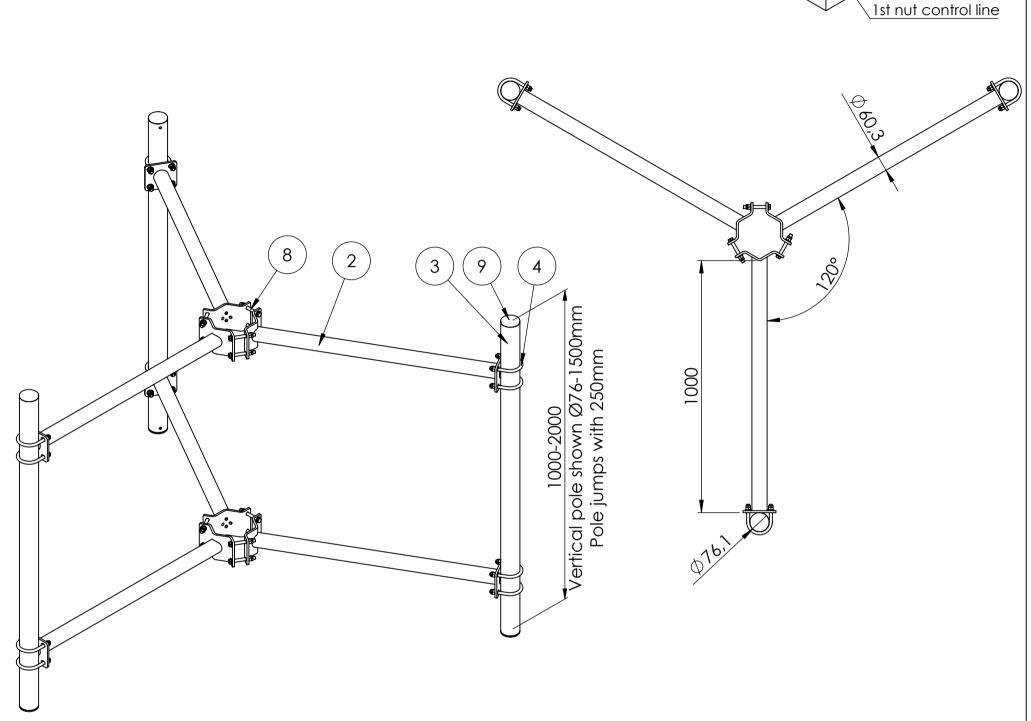
1st nut should be spanned with 40 - 45Nm. 2nd nut should shall be brought at least to a snug-tight condition, with special care being given to avoid over-tightening. Nut-marking should be made acc. to figure after torque.

Maintenance:

Visual inspection of bolt torque and any loose items is made 1 year after installation, and afterwards every 5th year.

Check if the marking from bolt torque is still straight.

- Check if the corrosion protection system is satisfactory.
- Any findings must be repaired as soon as possible.



Basic wind Vb,0 = 27 m/s Terrain class TC = 1 Max height of installation = 70m

Max loads per 1 mount pole from equipment: 50kg, CxA=0.5m2

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	WBST_Ø125- 168_H1000	Horizontal pole with WB Ø125-168 Vertical Ø60,3-76,1	- 6
3	Pole Ø76-1500	Vertical pole Ø76,1 - length: 1500	3
4	U-bolt M12 C-C = 90		12
5	Washer ISO 7089 - 12		48
6	ISO - 4032 - M12 - W - N		36
7	ISO - 4035 - M12 - N		36
8	ISO 4017 - M12 x 100- C		12
9	GL 76x1.6-4	tubular legs for Ø76,1	6
ie: C	Comment		
ustomer.:			
^{ubjekt.:} Anten	na offset f. Ø125-16	58 with fixed brackets	
ate.: 01-11-2	021 Production no.:	Scale.: 1:15	Format:A3
rder no.:	Calculation:	Int.: SP/MRF	Projektion:+
Drawing. No.: WBST_Ø125-168 H1000 Note.:			Tolerance: DS/EN 1090-2 DS/ISO 2768-2-L
ing is our property and mu	ist not be copied, transfered or in any way used	by a third party without our written permission	D3/130 2/00-2-L
	2 3 4 5 6 7 8 9 te: 0 Customer.: Subjekt.: Anten Date.: 01-11-2 Order no.: Drawing. No.: WBST_Q	2 WBST_Ø125- 168_H1000 3 Pole Ø76-1500 4 U-bolt M12 C-C = 90 5 Washer ISO 7089 - 12 6 ISO - 4032 - M12 - W - 7 ISO - 4035 - M12 - N 8 ISO 4017 - M12 x 100- C 9 GL 76x1.6-4 te: Order no.: Order no.: <	2 WBST_Ø125- 168_H1000 Horizontal pole with WB Ø125-168 Vertical Ø60,3-76,1 3 Pole Ø76-1500 Vertical pole Ø76,1 - length: 1500 4 U-bolt M12 C-C = 90 Vertical pole Ø76,1 - length: 1500 5 Washer ISO 7089 - 12 Vertical pole Ø76,1 - length: 1500 6 ISO - 4032 - M12 - W - N Vertical pole Ø76,1 7 ISO - 4035 - M12 - N Vertical pole Ø76,1 8 ISO 4017 - M12 x 100- C Vertical pole Ø76,1 9 GL 76x1.6-4 tubular legs for Ø76,1 te: Scale:: 1:15 Scale:: 1:15 Scale:: 1:15 Scale:: 1:15 Scale:: 1:15 Note::

2nd nut control line