Installation:

1st nut should be spanned with 40 - 45Nm.

2nd nut should shall be brought at least to a snug-tight condition, with special care being given to avoid over-tightening. Nut-marking should be made acc. to figure after torque.

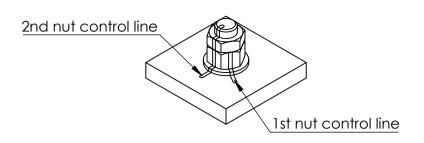
Maintenance:

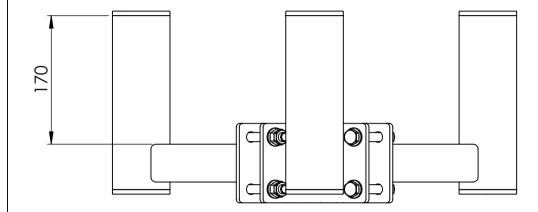
Visual inspection of bolt torque and any loose items is made 1 year after installation, and afterwards every 5th year.

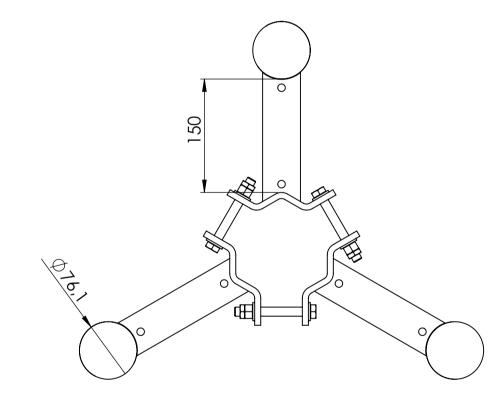
Check if the marking from bolt torque is still straight.

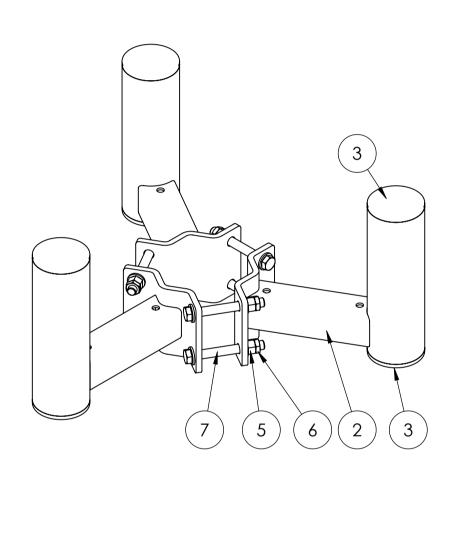
Check if the corrosion protection system is satisfactory.

Any findings must be repaired as soon as possible.









Basic wind Vb,0 = 27 m/s Terrain class TC = 1 Max height of installation = 70m

Max loads per 1 mount pole from equipment: 100kg, CxA=1.0m2

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	WB_Ø76- 121_H150_V170	Horizontal W bracket Ø76-121 with vertical pole Ø76,1	3
3	GL 76x1.6-4	tubular legs for Ø76,1	6
4	Washer ISO 7089 - 12		12
5	ISO - 4032 - M12 - W -		6
6	ISO - 4035 - M12 - N		6
7	ISO 4017 - M12 x 100-		6

Rev.:	Int.:	Date:	Comment											
	H	Customer.:												
	4	Subjekt.:	Ante	nna	offset	f.	Ø76-	<u>-121</u>	with			Ø76,1		
X		Date.:	23-06-	2020		Pro	oduction n	10.:			Scale.:	1:5		Format:A3
0	A/ST	Order no.:				Ca	lculation:				Int.:	SP/MRF		Projektion:
Ca	rie	Drawing. No.:	WB_Ø	76-121_	_H150						Note.:			Tolerance: DS/EN 1090-2
This drawing is our property and must not be copied, transfered or in any way used by a third party without our written permission DS/ISO 2768-2-L														
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