Installation:

1st nut should be spanned with 40 - 45Nm. 2nd nut should shall be brought at least to a snug-tight condition, with special care being given to avoid over-tightening. Nut-marking should be made acc. to figure after torque.

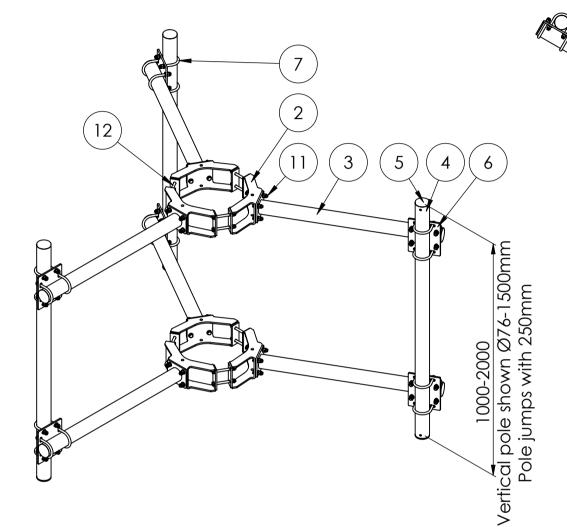
Maintenance:

Visual inspection of bolt torque and any loose items is made 1 year after installation, and afterwards every 5th year.

Check if the marking from bolt torque is still straight.

Check if the corrosion protection system is satisfactory.

Any findings must be repaired as soon as possible.



2nd nut control line

Basic wind Vb,0 = 27 m/s Terrain class TC = 1 Max height of installation = 70m

1st nut control line

Max loads per 1 mount pole from equipment: 66kg, CxA=0.66m2

2 3 4 5	VB-Ø315-375 CVBM_H1000 Pole Ø76-1500 GL 76x1.6-4	Horizontal bracket version V Ø315- 375 Horizontal pole for C and V bracke Vertical pole Ø76,1 - length: 1500	6 t 6
4	Pole Ø76-1500		
		Vertical pole Ø76,1 - length: 1500	2
5	GL 76x1.6-4		3
		tubular legs for Ø76,1	12
6	MB-Ø76-76 300	Bracket vertical pole Ø76,1-76,1	6
7	U-bolt M12 C-C = 90		24
8	Washer ISO 7089 - 12		120
9	ISO - 4032 - M12 - W - N		84
10	ISO - 4035 - M12 - N		84
11	ISO 4017 - M12 x 45-N		24
12	ISO 4017 - M12 x 120-N		12
Co	omment		
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		Carla :	Format:A3
er no.:	Calculation:	31 / MIRI	Projektion:
			Folerance: DS/EN 1090-2 DS/ISO 2768-2-L
	7 8 9 10 11 12 stomer.: jekt.: Anteni e.: 02-11-20 er no.: wing. No.: VBM-Ø3 g is our property and mus	7 U-bolt M12 C-C = 90 8 Washer ISO 7089 - 12 9 ISO - 4032 - M12 - W - 10 ISO - 4035 - M12 - N 10 ISO 4017 - M12 x 45-N 11 ISO 4017 - M12 x 120-N Comment comment gikt.: Antenna offset f. Ø315-37 e.: 02-11-2021 production no.: er no.: VBM-Ø315-375 H1000 gis our property and must not be copied, transfered or in any way used	7 U-bolt M12 C-C = 90 8 Washer ISO 7089 - 12 9 ISO - 4032 - M12 - W - 10 ISO - 4035 - M12 - N 11 ISO 4017 - M12 x 45-N 12 ISO 4017 - M12 x 120-N comment stomer.: gikt: Antenna offset f. Ø315-375 with multi adjustable bracket er no.: Calculation: Int: SP/MRF wing. No.: VBM-Ø315-375 H1000