Installation:

1st nut should be spanned with 40 - 45Nm.

2nd nut should shall be brought at least to a snug-tight condition, with special care being given to avoid over-tightening. Nut-marking should be made acc. to figure after torque.

M16 nut:

1st and 2nd nut should shall be brought at least to a snug-tight condition, with special care being given to avoid over-tightening. Nut-marking should be made acc. to figure after torque.

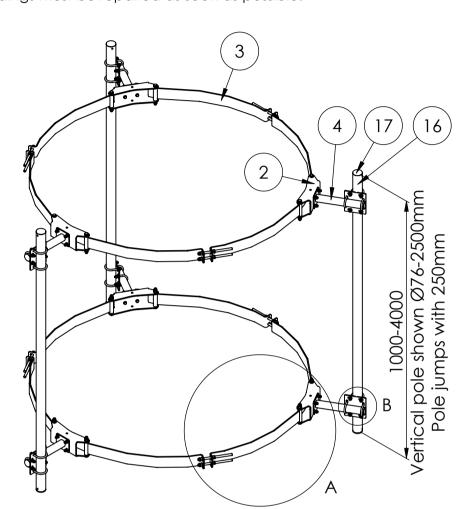
Maintenance:

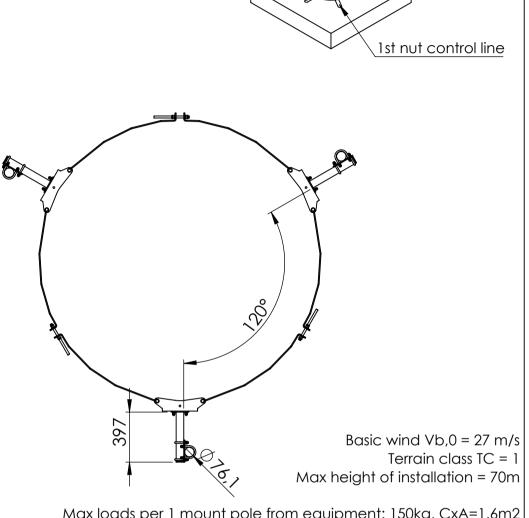
Visual inspection of bolt torque and any loose items is made 1 year after installation, and afterwards every 5th year.

Check if the marking from bolt torque is still straight.

Check if the corrosion protection system is satisfactory.

Any findings must be repaired as soon as possible.

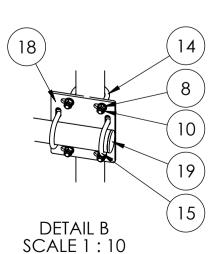




2nd nut control line

9 7 13 3 12 8 10

DETAIL A SCALE 1:15



	Max loads pe	r I mount pole from equipment: 150kg, (CxA=1.6m2
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	VB-Ø1000-3000 300	Horizontal pole bracket Ø1000-3000	6
3	VBA-Ø2210-2320	Horizontal bracket for Ø2210-2320	12
4	CVBM_H400	Horizontal pole for C and V bracket	6
5	Washer ISO 7089 - 16		48
6	Washer ISO 7089 - 12		96
7	ISO - 4032 - M16 - W -		36
8	ISO - 4032 - M12 - W - N		72
9	ISO - 4035 - M16 - N		36
10	ISO - 4035 - M12 - N		72
11	ISO 4014 - M16 x 180		12
12	ISO 4017 - M12 x 45-N		24
13	M16x280 DIN976	Horizontal pole bracket pin-bolts	12
14	U-bolt M12 C-C = 90		12
15	U-bolt M12 C-C = 75		12
16	Pole Ø76-2500	Vertical pole Ø76,1 - length: 2500	3
17	GL 76x1.6-4	tubular legs for Ø76,1	6
18	MB-Ø60-76 300	Bracket vertical pole Ø60,3-76.1	6
19	GL 60x3-5	tubular legs for Ø60,3	6
C	omment	-	

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Rev.:	Int.:	Date:		С	Comme	ent								
	X	Custo	omer.:											
5	4	Subje	ekt.:	nten	na	offset	f.	Ø2210-	-2320	with		adjustable	brac	kets
254		Date.	: 1	5-07-20	020		Pr	roduction no.:			Scale	^{1.:} 1:30		Format:A3
0	A/ST	Orde	r no.:				Ca	alculation:			Int.:	SP/MRF		Projektion:
Ca	rit	Draw	ing. No.: V	′BM-Ø2	2210-:	2320 H40)				Note.	:		Tolerance: DS/EN 1090-2
This drawing is our property and must not be copied, transfered or in any way used by a third party without our written permission DS/ISO 2768-2-											DS/ISO 2768-2-L			
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