Installation:

1st nut should be spanned with 40 - 45Nm.

2nd nut should shall be brought at least to a snug-tight condition, with special care being given to avoid over-tightening. Nut-marking should be made acc. to figure after torque.

M16 nut:

1st nut should be spanned with 80 - 85Nm.

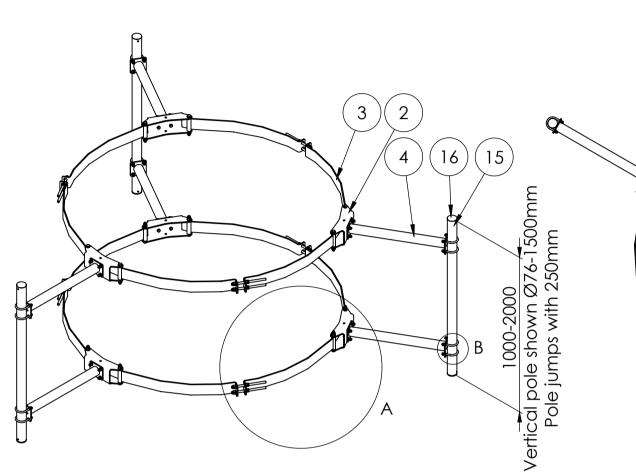
2nd nut should shall be brought at least to a snug-tight condition, with special care being given to avoid over-tightening. Nut-marking should be made acc. to figure after torque.

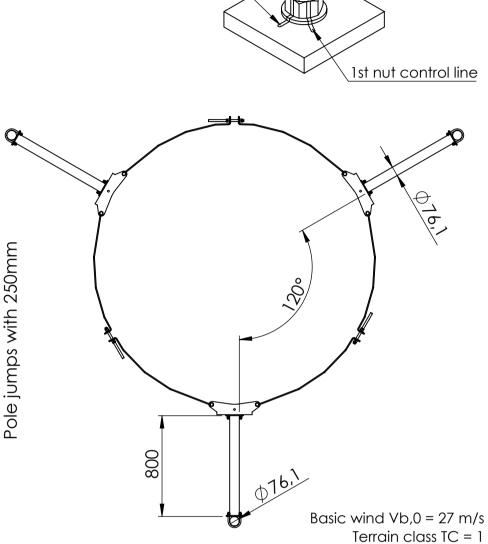
Maintenance:

Visual inspection of bolt torque and any loose items is made 1 year after installation, and afterwards every 5th year.

Check if the marking from bolt torque is still straight.

Check if the corrosion protection system is satisfactory. Any findings must be repaired as soon as possible.

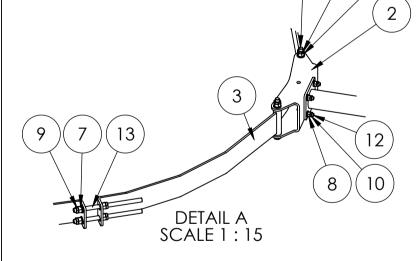


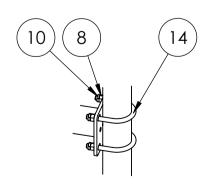


2nd nut control line

Max loads per 1 mount pole from equipment: 100kg, CxA=1.0m2

Max height of installation = 70m





DETAIL B SCALE 1:10

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	VB-Ø1000-3000 300	Horizontal pole bracket Ø1000-3000	6
3	VBA-Ø2210-2320	Horizontal bracket for Ø2210-2320	12
4	CVB_H800	Horizontal pole for C and V bracket - Vertical Ø60,3-76,1	6
5	Washer ISO 7089 - 16		48
6	Washer ISO 7089 - 12		72
7	ISO - 4032 - M16 - W - N		36
8	ISO - 4032 - M12 - W - N		48
9	ISO - 4035 - M16 - N		36
10	ISO - 4035 - M12 - N		48
11	ISO 4014 - M16 x 180		12
12	ISO 4017 - M12 x 45-N		24
13	M16x280 DIN976	Horizontal pole bracket pin-bolts	12
14	U-bolt M12 C-C = 90		12
15	Pole Ø76-1500	Vertical pole Ø76,1 - length: 1500	3
16	GL 76x1.6-4	tubular legs for Ø76,1	6

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			Subjekt.:	Anteni	na offse	t f. Ø2210-2	2320 with		1		
	X		Date.:	15-07-20)20	Production no.:		Scale.:	1:30	F	ormat:A3
	~	A/ST	Order no.:			Calculation:		Int.:	SP/MRF	F	Projektion:
	Ca	rie	Drawing. No	^{).:} VB-Ø221	0-2320 H800)		Note.:	·		Tolerance: DS/EN 1090-2
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