## Installation:

1st nut should be spanned with 40 - 45Nm. 2nd nut should shall be brought at least to a snug-tight condition, with special care being given to avoid over-tightening. Nut-marking should be made acc. to figure after torque.

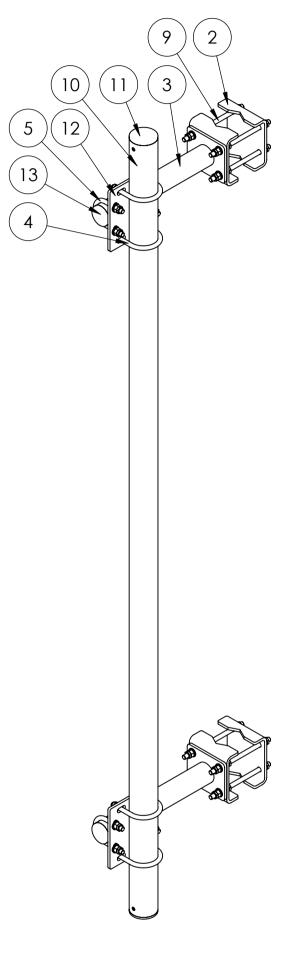
## Maintenance:

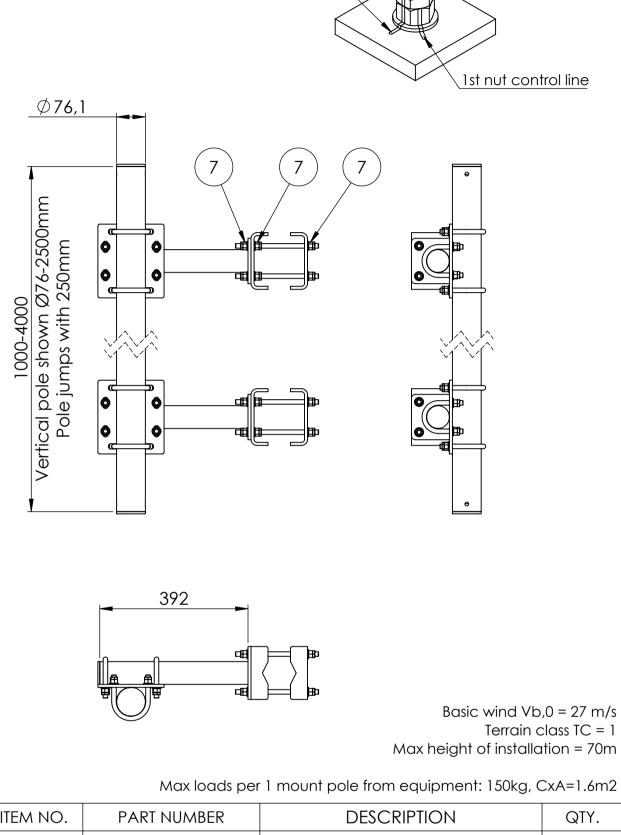
Visual inspection of bolt torque and any loose items is made 1 year after installation, and afterwards every 5th year.

Check if the marking from bolt torque is still straight.

Check if the corrosion protection system is satisfactory.

Any findings must be repaired as soon as possible.





2nd nut control line

			ITEM NO	Э.	PART NUMBER	DESCRIPTION	QTY.
			2		СВ-Ø40-80 300	C bracket Ø40-80	4
			3		CVBM_H400	Horizontal pole for C and V bracke	et 2
			4		U-bolt M12 C-C = $90$		4
			5		U-bolt M12 C-C = 75		4
			6		Washer ISO 7089 - 12		40
			7		ISO - 4032 - M12 - W - N		40
			8		ISO - 4035 - M12 - N		40
			9		M12x220 DIN976	Horizontal pole bracket pin-bolts	8
			10		Pole Ø76-2500	Vertical pole Ø76,1 - length: 2500	1
			11		GL 76x1.6-4	tubular legs for Ø76,1	2
			12		MB-Ø60-76 300	Bracket vertical pole Ø60,3-76.1	2
			13		GL 60x3-5	tubular legs for Ø60,3	2
Rev.:	Int.:	Date:		C	omment		
		Cus	tomer.:				
		Subj	<sup>bjekt.:</sup> Antenna offset f. Ø40—80 with multi adjustable brackets				
24		Date	e.: 25-C	25-06-2020 Production no.:		Scale.: 1:10	Format:A3
2	ASI	Orde	er no.:		Calculation:	<sup>Int.:</sup> SP/MRF	Projektion:
la	rit			<sup>:</sup> СВМ-Ø40-80 Н400		Note.:	Tolerance: DS/EN 1090-2
	This A/S M	•				<b>d by a third party without our written permission</b> 900 Skjern Tel. +45 97351066 Fax +45 97351276	DS/ISO 2768-2-L