Installation:

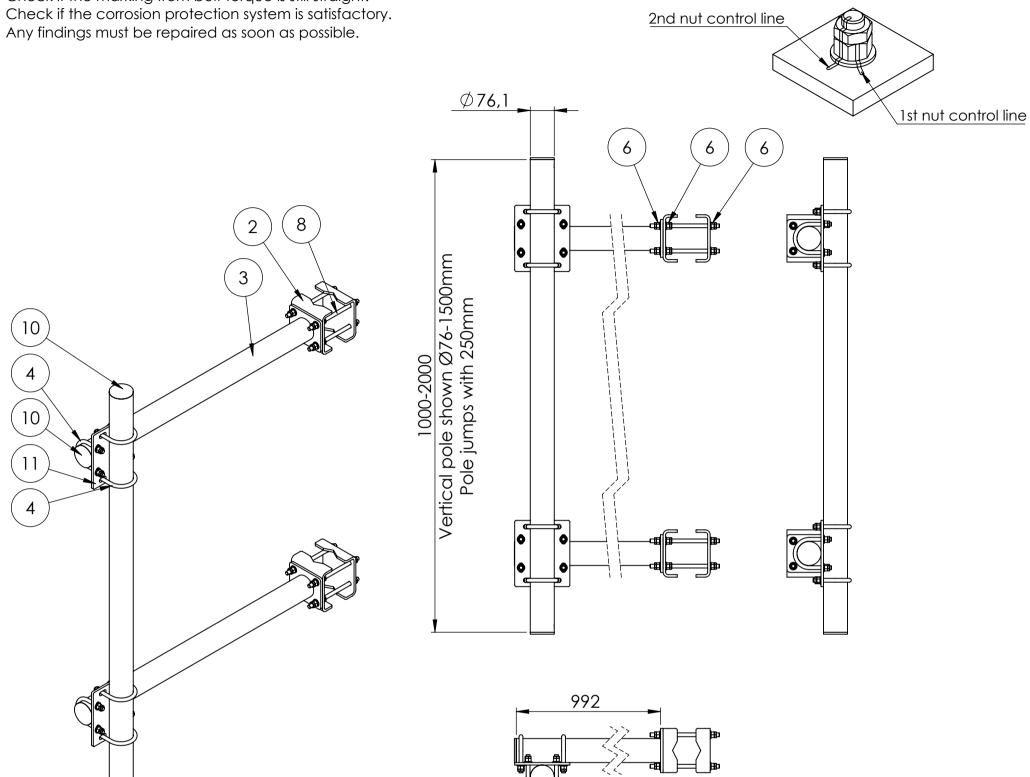
1st nut should be spanned with 40 - 45Nm. 2nd nut should shall be brought at least to a snug-tight condition, with special care being given to avoid over-tightening. Nut-marking should be made acc. to figure after torque.

Maintenance:

Visual inspection of bolt torque and any loose items is made 1 year after installation, and afterwards every 5th year.

Rev.

Check if the marking from bolt torque is still straight.



Basic wind Vb,0 = 27 m/s Terrain class TC = 1 Max height of installation = 70m

Max loads per 1 mount pole from equipment: 66kg, CxA=0.66m2

	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
	2	CB-Ø40-80 300	C bracket Ø40-80	4
	3	CVBM_H1000	Horizontal pole for C and V bracke	t 2
	4	U-bolt M12 C-C = 90		8
	5	Washer ISO 7089 - 12		40
	6	ISO - 4032 - M12 - W - N		40
	7	ISO - 4035 - M12 - N		40
	8	M12x220 DIN976	Horizontal pole bracket pin-bolts	8
	9	Pole Ø76-1500	Vertical pole Ø76,1 - length: 1500	1
	10	GL 76x1.6-4	tubular legs for Ø76,1	4
	11	MB-Ø76-76 300	Bracket vertical pole Ø76,1-76,1	2
: Int.: Date	e: (Comment		
Cı	ustomer.:			
Su	^{ibjekt.:} Anter	na offset f. Ø40-80	with multi adjustable brackets	
Da	ate.: 04-11-2	021 Production no.:	Scale.: 1:12	ormat:A3
A/SI CO	der no.:	Calculation:	Int.: SP/MRF	Projektion:-
aric Dr	awing. No.: CBM-Ø	40-80 H1000	Note.:	Folerance: DS/EN 1090-2
This drawin	ng is our property and mu	ist not be copied, transfered or in any way used	by a third party without our written permission	DS/ISO 2768-2-