Installation:

1st nut should be spanned with 40 - 45Nm.

2nd nut should shall be brought at least to a snug-tight condition, with special care being given to avoid over-tightening. Nut-marking should be made acc. to figure after torque.

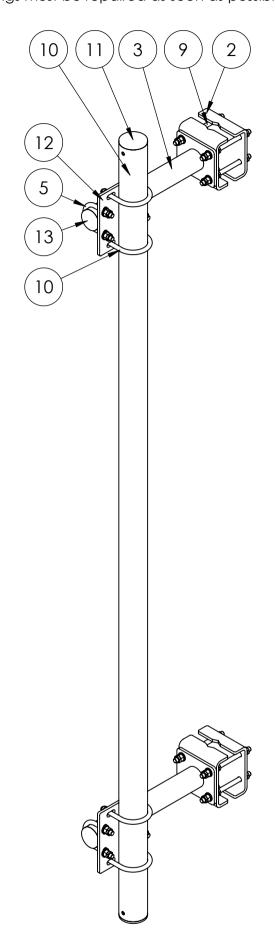
Maintenance:

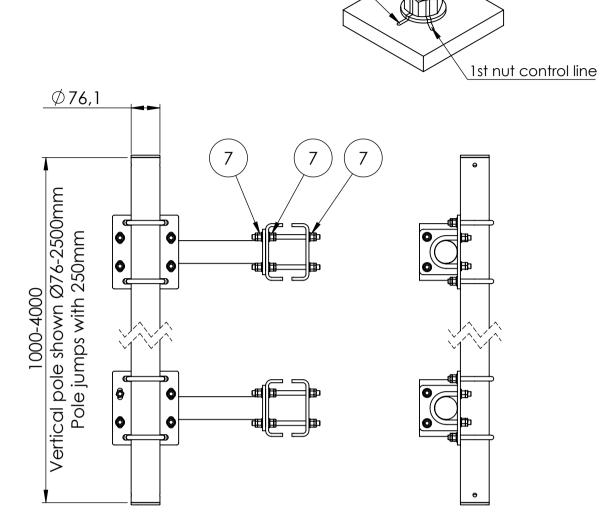
Visual inspection of bolt torque and any loose items is made 1 year after installation, and afterwards every 5th year.

Check if the marking from bolt torque is still straight.

Check if the corrosion protection system is satisfactory.

Any findings must be repaired as soon as possible.





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2nd nut control line

Basic wind Vb,0 = 27 m/s Terrain class TC = 1 Max height of installation = 70m

Max loads per 1 mount pole from equipment: 150kg, CxA=1.6m2

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	CB-Ø25-35 300	C bracket Ø25-35	4
3	CVBM_H400	Horizontal pole for C and V bracket	2
4	U-bolt M12 C-C = 90		4
5	U-bolt M12 C-C = 75		4
6	Washer ISO 7089 - 12		40
7	ISO - 4032 - M12 - W -		40
8	ISO - 4035 - M12 - N		40
9	M12x180 DIN976	Horizontal pole bracket pin-bolts	8
10	Pole Ø76-2500	Vertical pole Ø76,1 - length: 2500	1
11	GL 76x1.6-4	tubular legs for Ø76,1	2
12	MB-Ø60-76 300	Bracket vertical pole Ø60,3-76.1	2
13	GL 60x3-5	tubular legs for Ø60,3	2

Rev.:	Int.:	Date:		Comm	ent									
	X	Customer.:		•										
	E -	Subjekt.:	Ante	nna	offset	f.	Ø25-	35	with	multi	,		brackets	3
		Date.:	25-06-	2020		Pro	oduction no.:				Scale.	1:10		Format:A3
0	A/ST	Order no.:				Ca	lculation:				Int.:	SP/MRI	=	Projektion:
Ca	Drawing. No.: CBM-Ø25-35 H400 Note.:									Tolerance: DS/EN 1090-2				
This drawing is our property and must not be copied, transfered or in any way used by a third party without our written permission DS/ISO 2768-2-L														
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