Installation:

1st nut should be spanned with 40 - 45Nm.

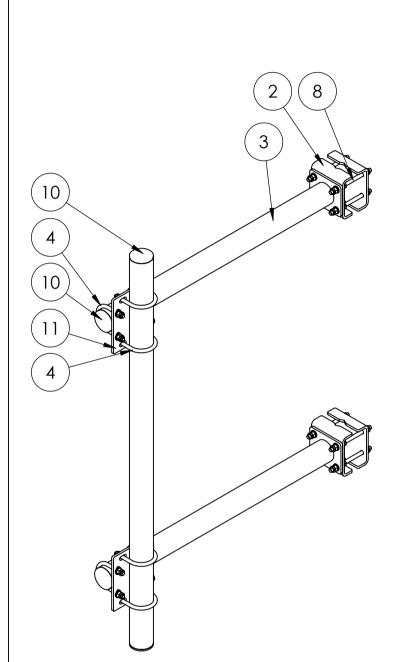
2nd nut should shall be brought at least to a snug-tight condition, with special care being given to avoid over-tightening. Nut-marking should be made acc. to figure after torque.

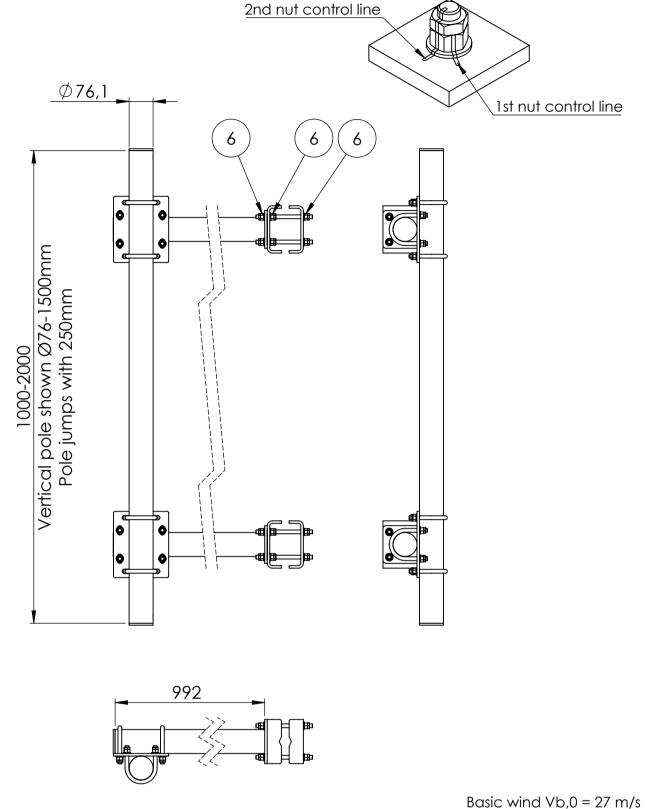
Maintenance:

Visual inspection of bolt torque and any loose items is made 1 year after installation, and afterwards every 5th year.

Check if the marking from bolt torque is still straight. Check if the corrosion protection system is satisfactory.

Any findings must be repaired as soon as possible.





Terrain class TC = 1

Max height of installation = 70m

Max loads per 1 mount pole from equipment: 66kg, CxA=0.66m2

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	CB-Ø25-35 300	C bracket Ø25-35	4
3	CVBM_H1000	Horizontal pole for C and V bracket	2
4	U-bolt M12 C-C = 90		8
5	Washer ISO 7089 - 12		40
6	ISO - 4032 - M12 - W - N		40
7	ISO - 4035 - M12 - N		40
8	M12x180 DIN976	Horizontal pole bracket pin-bolts	8
9	Pole Ø76-1500	Vertical pole Ø76,1 - length: 1500	1
10	GL 76x1.6-4	tubular legs for Ø76,1	4
11	MB-Ø76-76 300	Bracket vertical pole Ø76,1-76,1	2

Rev.:	Int.:	Date:		Comment											
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	d P	Subjekt.:	Ante	nna	offset	f.	Ø25-		with	mul	,		e brackets	5	
154		Date.:	04-11-	2021		Pro	oduction n	10.:			Sc	ale.: 1:12		Format:A3	
0	A/ST C	Order no.:	Calculation:					Int.: SP/MRF		RF	Projektion:-				
Drawing. No.: CBM-Ø25-35 H1000 Note.:							•		Tolerance: DS/EN 109	90-2					
This drawing is our property and must not be copied, transfered or in any way used by a third party without our written permission										DS/ISO 27	68-2-L				
Carl C	A/S M	anufacturing	Enginee	ering (Commerc	Smed	devej 2	DK-69	00 Skje	n Tel	. +45 97	351066 F	ax +45 973512	76 www.ca	rl-c.com