## Installation:

1st nut should be spanned with 40 - 45Nm.

2nd nut should shall be brought at least to a snug-tight condition, with special care being given to avoid over-tightening. Nut-marking should be made acc. to figure after torque.

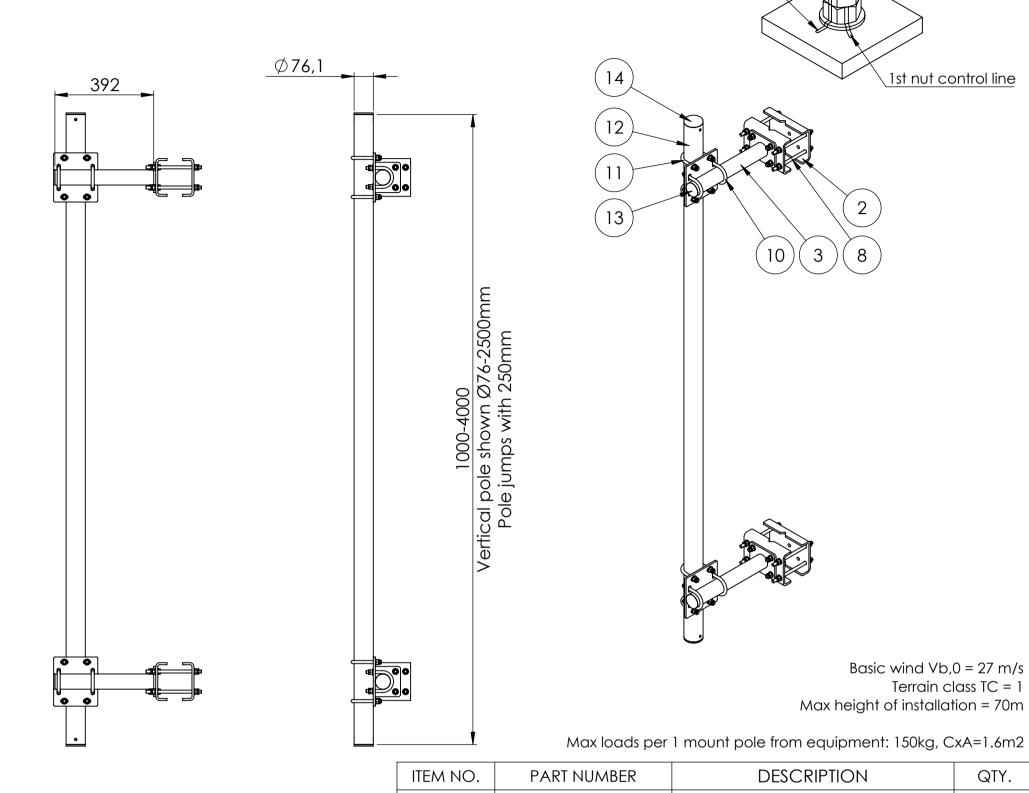
## Maintenance:

Visual inspection of bolt torque and any loose items is made 1 year after installation, and afterwards every 5th year.

Check if the marking from bolt torque is still straight.

Check if the corrosion protection system is satisfactory.

Any findings must be repaired as soon as possible.



			ITEM NC	PART NUMBER	DESCRIPTION	QTY.
			2	CB-L60-110 300	C bracket L60-110	4
			3	CVBM_H400	Horizontal pole for C and V bracke	t 2
			4	Washer ISO 7089 - 12		48
			5	ISO 4017 - M12 x 45-N		8
			6	ISO - 4032 - M12 - W - N		40
			7	ISO - 4035 - M12 - N		40
			8	M12x220 DIN976	Horizontal pole bracket pin-bolts	8
			9	MB-Ø60-76 300	Bracket vertical pole Ø60,3-76.1	2
			10	U-bolt M12 C-C = 75		4
			11	U-bolt M12 C-C = 90		4
			12	Pole Ø76-2500	Vertical pole Ø76,1 - length: 2500	1
			13	GL 60x3-5	tubular legs for Ø60,3	2
			14	GL 76x1.6-4	tubular legs for Ø76,1	2
Rev.:	Int.:	Date:		Comment		
		Cus	tomer.:			
		Subj	ekt.: Ante		0 with multi adjustable brackets	
X		Date	e.: 24-00	5-2020 Production no.:	Scale.: 1:15	Format:A3
Co	AS	Orde	er no.:	Calculation:	3F / MRI	Projektion:
			Ming. No.: CBM-L60-110 H400 DS			Tolerance: DS/EN 1090-2 DS/ISO 2768-2-L
0 1 0	This A/S M	-		must not be copied, transfered or in any way use	ed by a third party without our written permission 3900 Skjern Tel. +45 97351066 Fax +45 97351276	

2nd nut control line