Installation:

1st nut should be spanned with 40 - 45Nm.

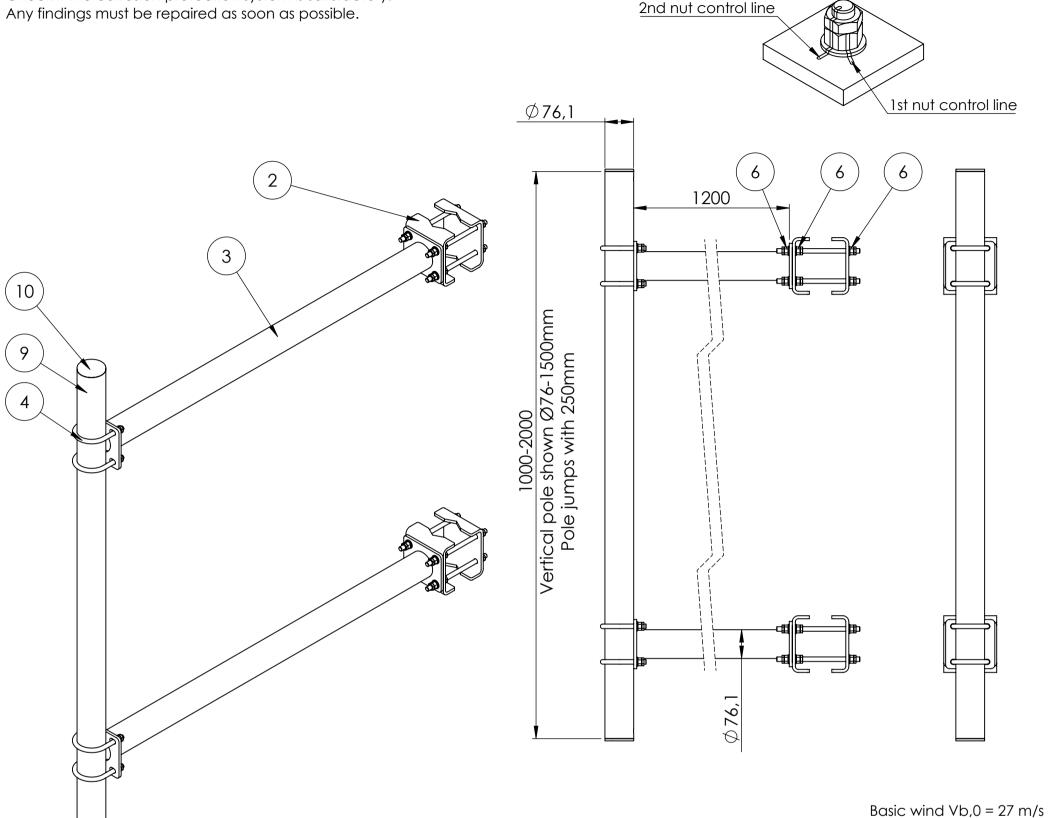
2nd nut should shall be brought at least to a snug-tight condition, with special care being given to avoid over-tightening. Nut-marking should be made acc. to figure after torque.

Maintenance:

Visual inspection of bolt torque and any loose items is made 1 year after installation, and afterwards every 5th year.

Check if the marking from bolt torque is still straight.

Check if the corrosion protection system is satisfactory. Any findings must be repaired as soon as possible.



Max loads per 1 mount pole from equipment: 33kg, CxA=0.33m2

Terrain class TC = 1

Max height of installation = 70m

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	CB-Ø40-80 300	C bracket Ø40-80	4
3	CVB_H1200	Horizontal pole for C and V bracket - Vertical Ø60,3-76,1	2
4	U-bolt M12 C-C = 90		4
5	Washer ISO 7089 - 12		32
6	ISO - 4032 - M12 - W - N		32
7	ISO - 4035 - M12 - N		32
8	M12x220 DIN976	Horizontal pole bracket pin-bolts	8
9	Pole Ø76-1500	Vertical pole Ø76,1 - length: 1500	1
10	GL 76x1.6-4	tubular legs for Ø76,1	2

Rev.:	Int.:	Date:		Comment							
		Customer.:									
		Subjekt.:	Antei	nna offset	f. Ø40	-80 with	fixed				
154		Date.:	22-10-:	2021	Production r	no.:		Scale.:	1:10		Format:A3
0	A/ST	Order no.:			Calculation:			Int.:	SP/MRF		Projektion:
Ca	Drawing. No.: CB-Ø40-80 H1200 Note.:							Tolerance: DS/EN 1090-2			
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