Installation:

1st nut should be spanned with 40 - 45Nm.

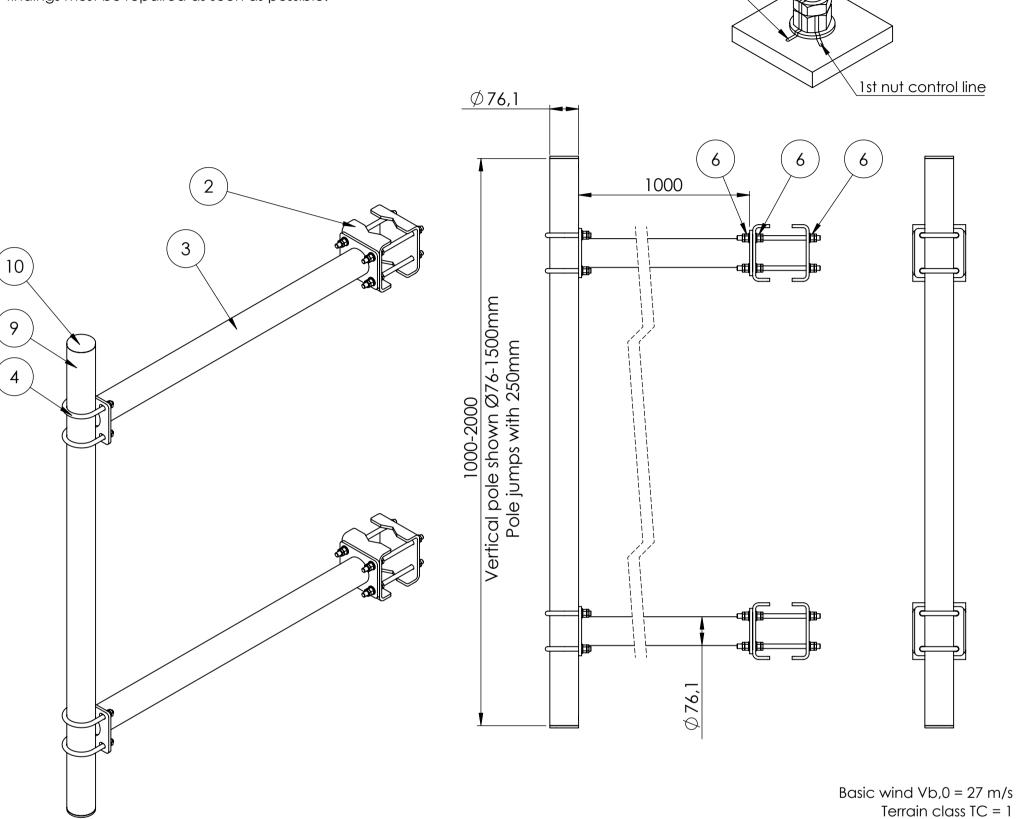
2nd nut should shall be brought at least to a snug-tight condition, with special care being given to avoid over-tightening. Nut-marking should be made acc. to figure after torque.

Maintenance:

Visual inspection of bolt torque and any loose items is made 1 year after installation, and afterwards every 5th year.

Check if the marking from bolt torque is still straight.





Max loads per 1 mount pole from equipment: 66kg, CxA=0.66m2

Max height of installation = 70m

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	CB-Ø40-80 300	C bracket Ø40-80	4
3	CVB_H1000	Horizontal pole for C and V bracket - Vertical Ø60,3-76,1	2
4	U-bolt M12 C-C = 90		4
5	Washer ISO 7089 - 12		32
6	ISO - 4032 - M12 - W - N		32
7	ISO - 4035 - M12 - N		32
8	M12x220 DIN976	Horizontal pole bracket pin-bolts	8
9	Pole Ø76-1500	Vertical pole Ø76,1 - length: 1500	1
10	GL 76x1.6-4	tubular legs for Ø76,1	2

2nd nut control line

Rev.:	Rev.: Int.: Date:		Comment									
		Customer.:										
		Subjekt.:	Anter	nna offs	set f. Ø	040-80	with	fixed				
		Date.:	04-11-2	2021	Produ	ction no.:			Scale.	[:] 1:10		Format:A3
0	A/ST C	Order no.:			Calcu	lation:			Int.:	SP/MRF		Projektion:
Ca	rie	Drawing. No.: CB-Ø40-80 H1000 Note.:					Tolerance: DS/EN 1090-2					
Carl	This drawing is our property and must not be copied, transfered or in any way used by a third party without our written permission									DS/ISO 2768-2-L		

Carl C A/S Manufacturing Engineering Commerc Smedevej 2 DK-6900 Skjern Tel. +45 97351066 Fax +45 97351276 www.carl-c.com