Installation:

1st nut should be spanned with 40 - 45Nm. 2nd nut should shall be brought at least to a snug-tight condition, with special care being given to avoid over-tightening. Nut-marking should be made acc. to figure after torque.

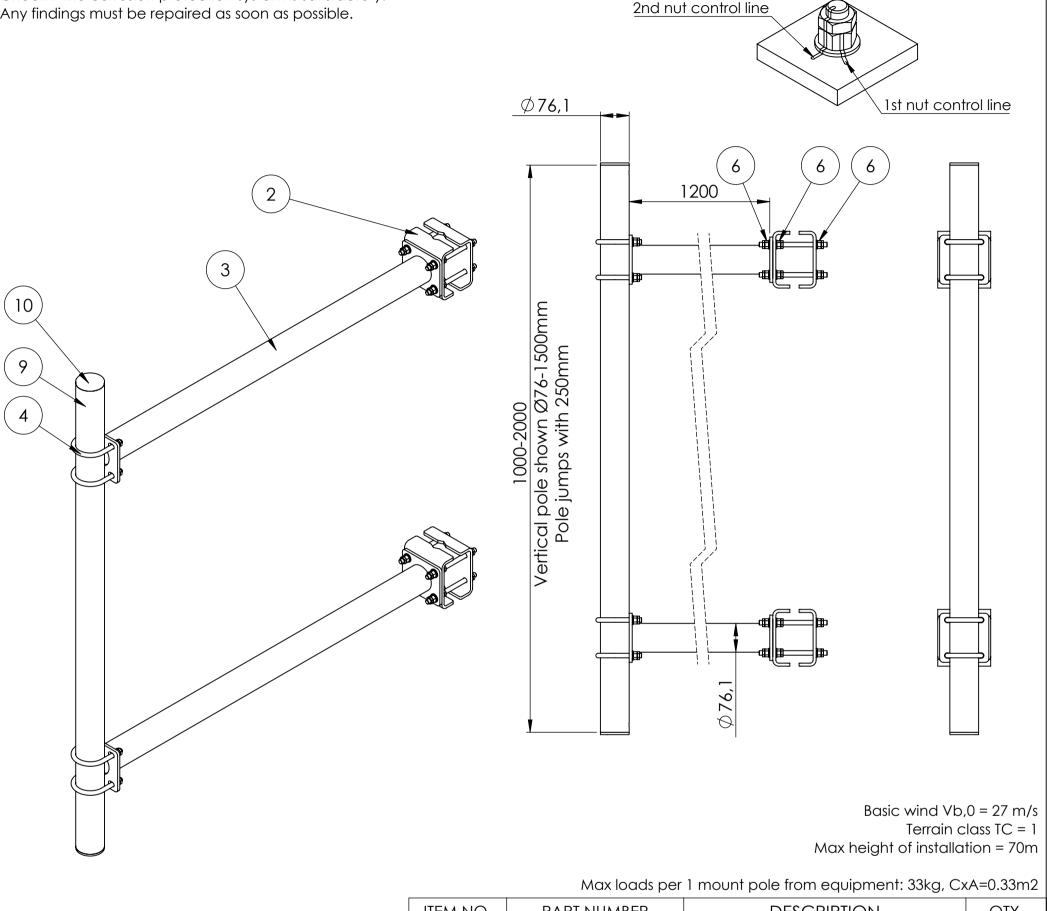
Maintenance:

Visual inspection of bolt torque and any loose items is made 1 year after installation, and afterwards every 5th year.

Check if the marking from bolt torque is still straight.

Check if the corrosion protection system is satisfactory.

Any findings must be repaired as soon as possible.



				r moorn pole norn equipment. Jokg, (SX/ (=0.00112	
	ITE	M NO.	PART NUMBER	DESCRIPTION	QTY.	
		2	СВ-Ø25-35 300	C bracket Ø25-35	4	
		3	CVB_H1200	Horizontal pole for C and V bracket - Vertical Ø60,3-76,1	2	
		4	U-bolt M12 C-C = 90		4	
		5	Washer ISO 7089 - 12		32	
		6	ISO - 4032 - M12 - W - N		32	
		7	ISO - 4035 - M12 - N		32	
		8	M12x180 DIN976	Horizontal pole bracket pin-bolts	8	
		9	Pole Ø76-1500	Vertical pole Ø76,1 - length: 1500	1	
		10	GL 76x1.6-4	tubular legs for Ø76,1	2	
ev.: Int.: D	Date:	С	omment			
	Customer.: Subjekt.:					
	Date.:	22-10-20		0	Format:A3	
ANS C	Order no.:		Calculation:	^{Int.:} SP/MRF	Projektion:-	
	Drawing. No.: CB-Ø25-35 H1200 awing is our property and must not be copied, transfered or in any way used by a third party without			Note.:	Tolerance: DS/EN 1090-2 DS/ISO 2768-2-L	
arl C A/S Mar	° 1			900 Skjern Tel. +45 97351066 Fax +45 97351276	S www.carl-c.co	