Installation:

1st nut should be spanned with 40 - 45Nm.

2nd nut should shall be brought at least to a snug-tight condition, with special care being given to avoid over-tightening. Nut-marking should be made acc. to figure after torque.

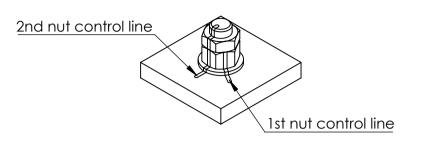
Maintenance:

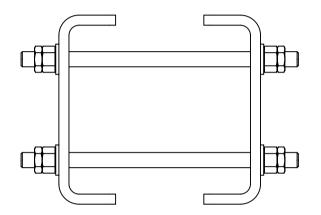
Visual inspection of bolt torque and any loose items is made 1 year after installation, and afterwards every 5th year.

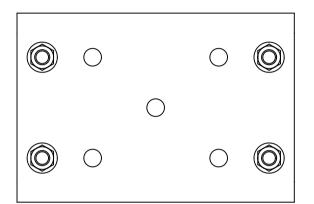
Check if the marking from bolt torque is still straight.

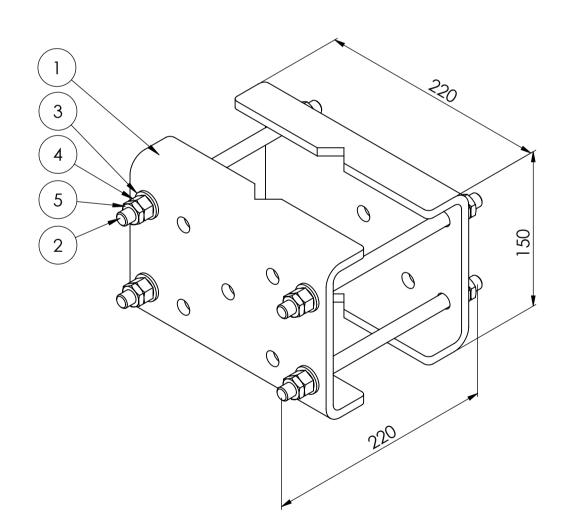
Check if the corrosion protection system is satisfactory.

Any findings must be repaired as soon as possible.









ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CB-L60-110 300	C bracket L60-110	2
2	M12x220 DIN976	Horizontal pole bracket pin-bolts	4
3	Washer ISO 7089 - 12		8
4	ISO - 4032 - M12 - W - N		8
5	ISO - 4035 - M12 - N		8

Rev.:	Int.:	Date:		Comment							
	X	Customer.:									
	K P	Subjekt.:	Spar	e parts for	CB and	CBM L60-1					
		Date.:	16-09-	2021	Production no.:		Scale.:	1:3	Format:A3		
0	A/ST	Order no.:			Calculation:		Int.:	SP/MRF	Projektion:		
Ca	rie	Drawing. No.: CB-CBM-L60-110					Note.:	•	Tolerance: DS/EN 1090-2		
	This drawing is our property and must not be copied, transfered or in any way used by a third party without our written permission DS/ISO 2768-2-L										
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